

Solar[®] Turbines

A Caterpillar Company

Laser Stabilization for Near Zero NO_x Gas Turbine Combustion System

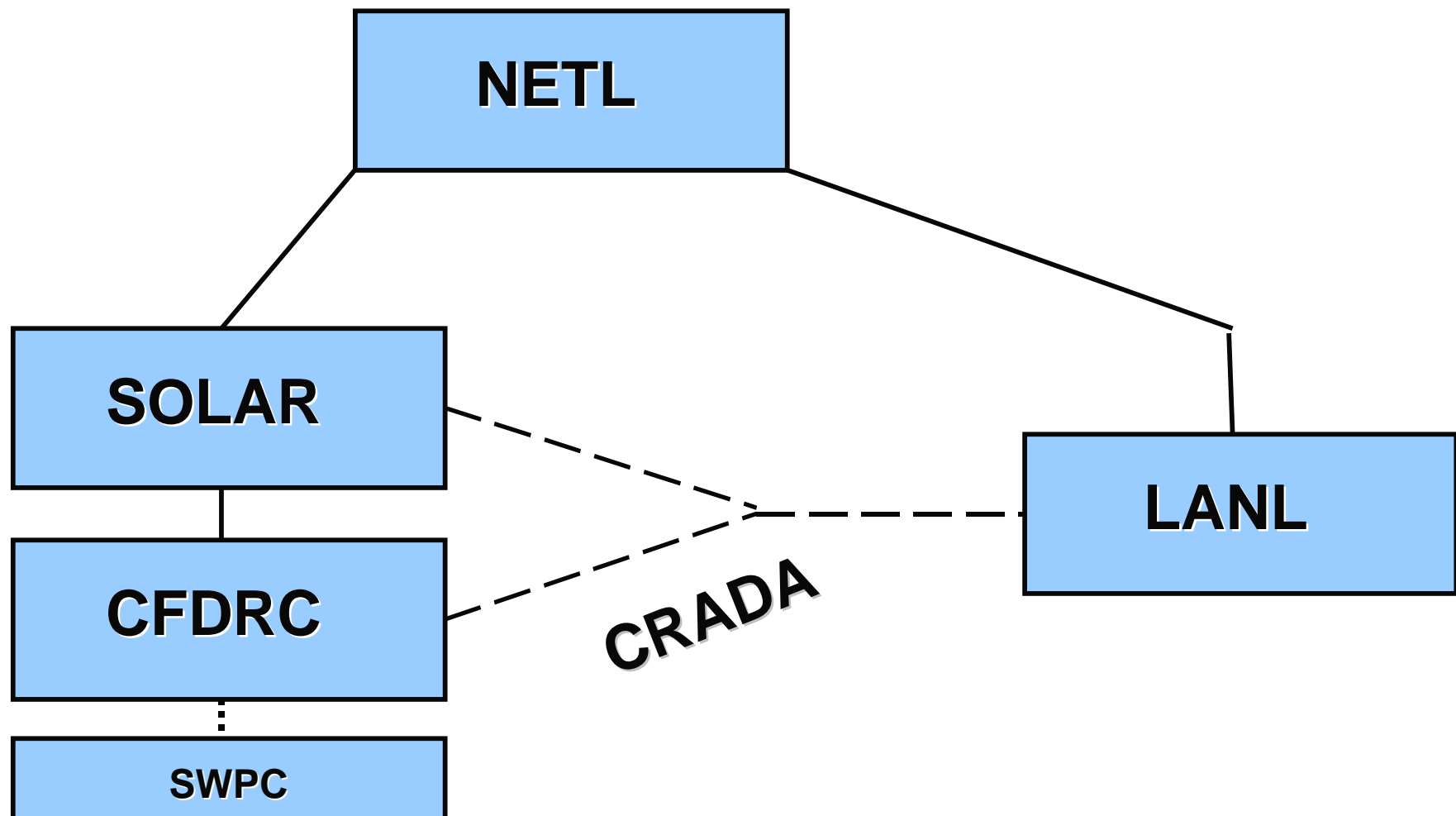
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*Turbine Power Systems Conference and
Conditioning Monitoring Workshop*

February 25-27, 2002

Contract: DE-FC26-01NT41230

- **Program Overview**
- **Technical Issues**
- **Plans**
- **Status**



- **4 Year Duration (10/01 start)**
 - **Solar / CFDRC cost share**
 - **DOE Project Manager: Norm Holcombe**
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- **Demonstrate A Pulsed Laser System For Gas Turbines:**
 - **Reduce Combustor Oscillations**
 - **Enhance Lean Stability to Allow Near-Zero NOx Emissions**
 - **Develop & Validate LES/CFD Models For Transient Combustion**
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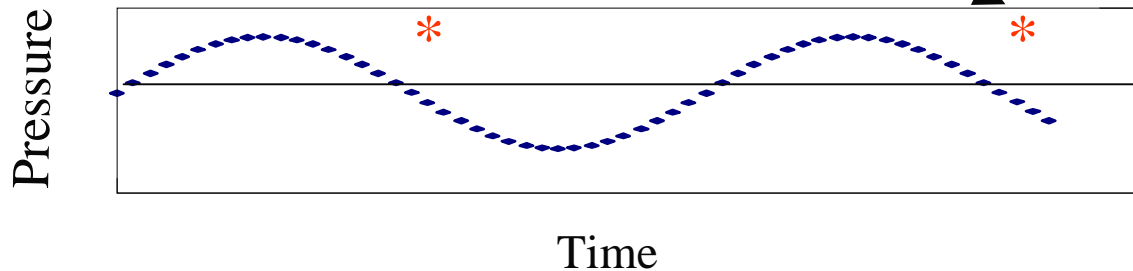
- **Can or Can-Annular Combustion Systems**
 - **Multi-Injector Annular Combustors**
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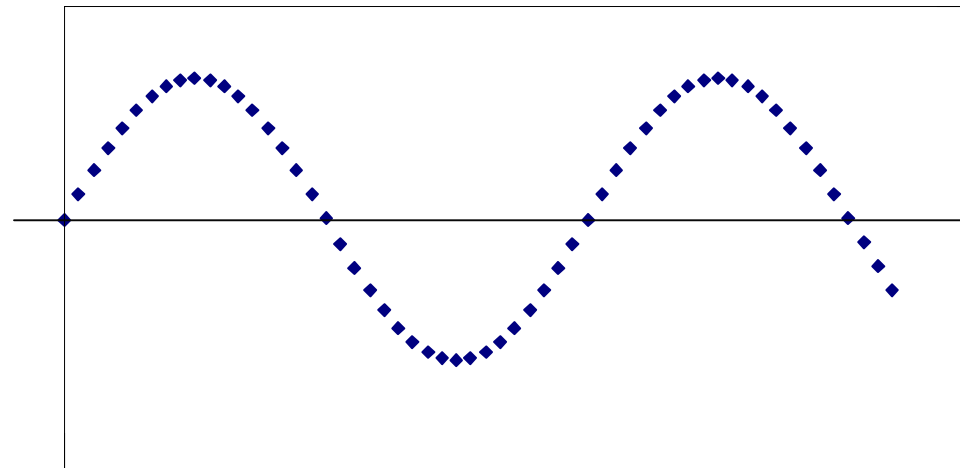
CONTROL STRATEGY

**Alter Local Heat
Release Within The
Flame Through
Laser-Assisted
Ignition**

Laser Pulses



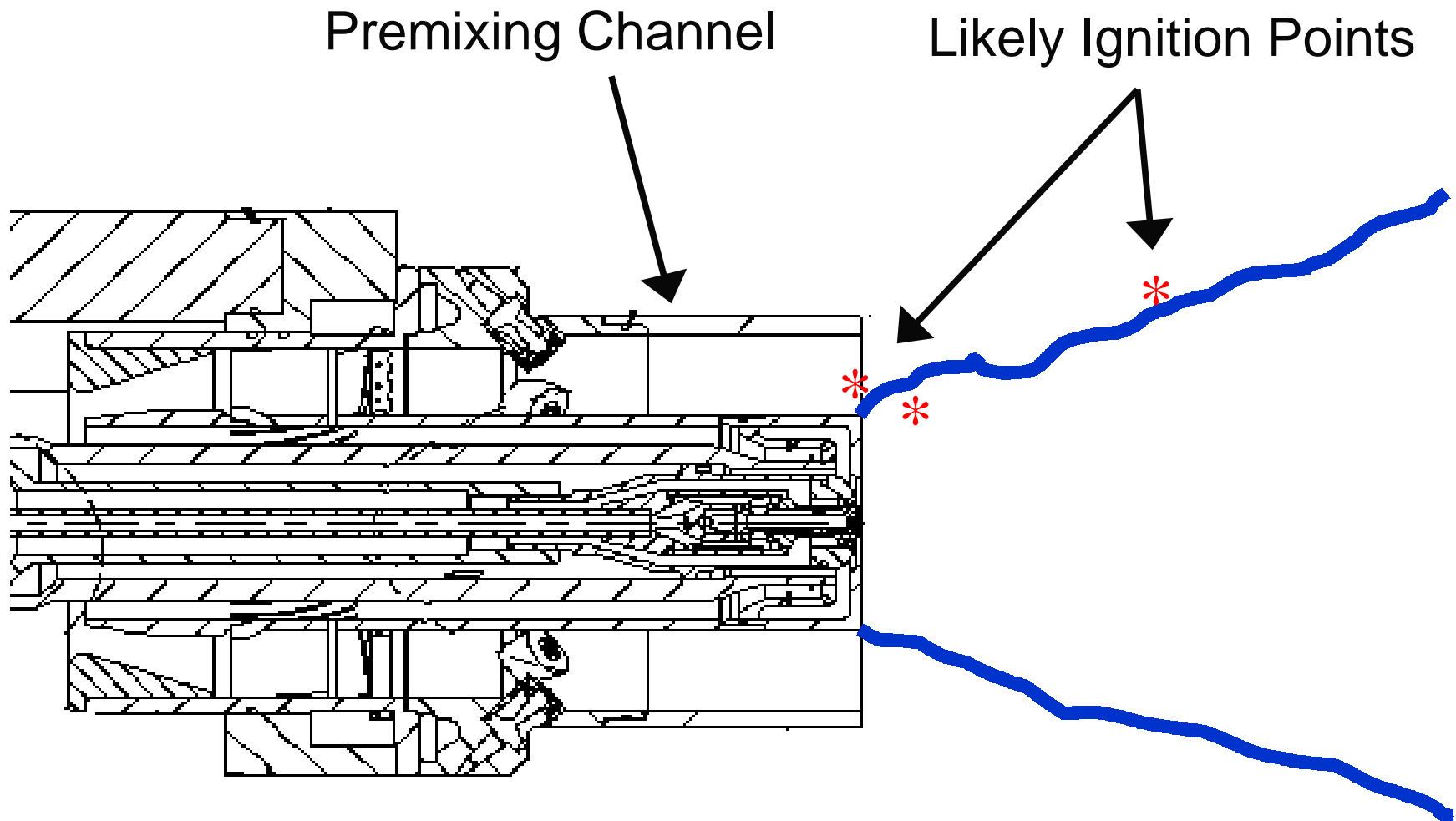
Pressure



Baseline

Laser-
Assisted

Fuel Injector Cross-Section



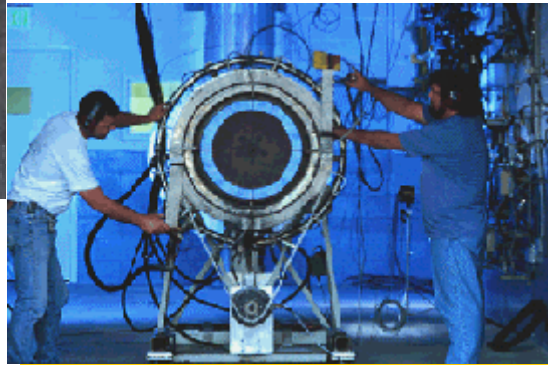
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Test Facilities

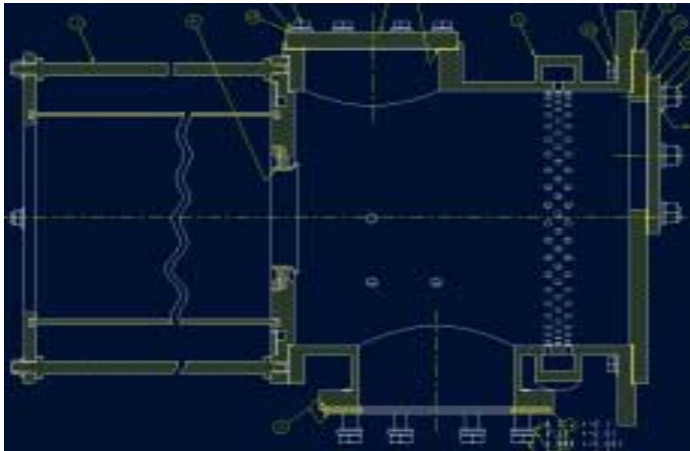


Single Injector Rig



Full Combustor Rig

Engine Ri



Single Injector
Atmospheric
Rig



- **Atmospheric Pressure Combustor**
 - Quartz for better visibility
 - Low pressure for ease of access
 - Provides an early assessment of concept feasibility
 - **High Pressure Can Combustor**
 - Testing at realistic engine conditions
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- **Laser System**

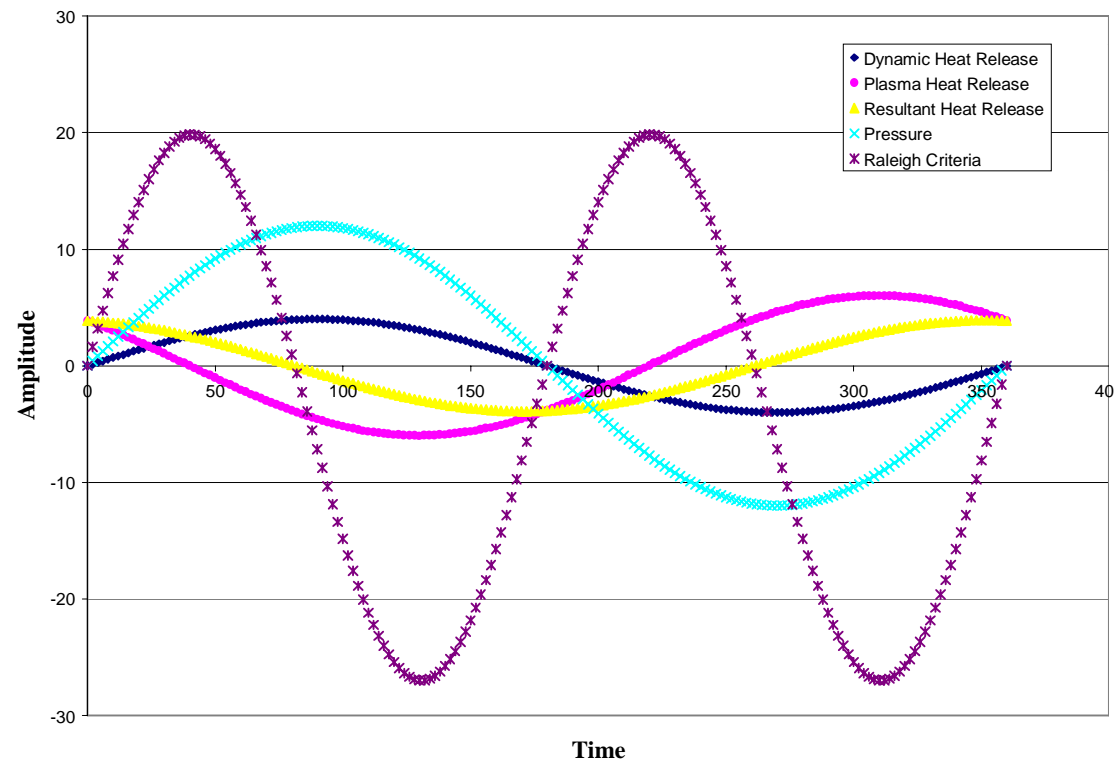
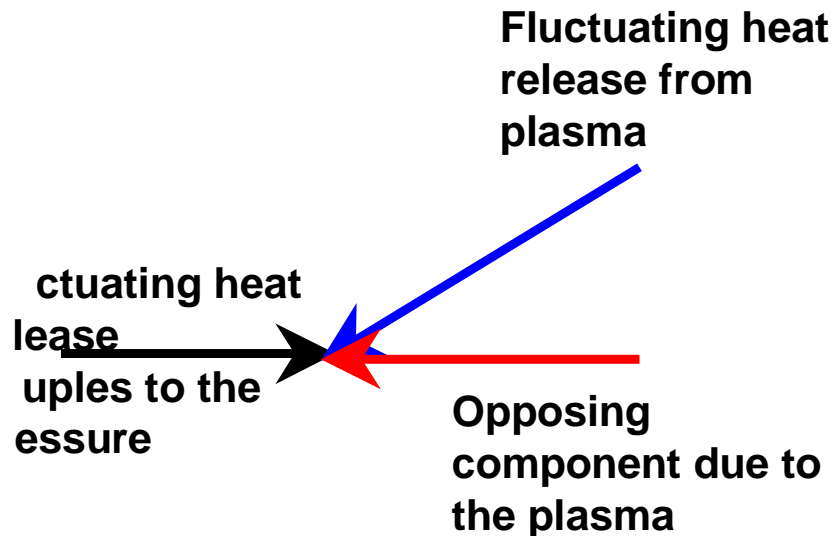
- Power requirements
- Pulse duration
- Pulse frequency
- Multiplexing
 - . Couple multiple lasers to obtain higher frequencies
 - . Provide laser pulses to multiple injectors

- **Active Control System**

- Control system hardware and software definition
- Sub-harmonic control of combustion oscillations
- Effective control frequency window
- Amplitude
- Phase

Vector Representation of Control Process

- Laser pulse (magnitude, phase and duration) relative to pressure oscillation determines the amount of control



- **Implementation on Gas Turbines**
 - Optical access in commercial turbines
 - Durability
 - Cost
 - Packaged control system

Year

Activities

1

- Single Injector Rig Tests
 - Proof-Of-Concept
 - Parametric Tests
- CFD Modeling

2

- Laser System Definition
- High Pressure Rig Tests
 - Optimization
- CFD Modeling

Year

Activities

3

- **Multi-Injector Combustor
Rig Tests**
- **CFD Modeling**

4

- **Engine Demonstration**
 - **Centaur GT**
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- **Setting up for atmospheric pressure test**
 - Baseline data (LBO and oscillations)
 - Impact of laser pulsing
- **CFD calculations underway to assess plasma effects on combustion**